

# BIG BIKE PARTS® INSTALLATION INSTRUCTIONS

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PART 82-221

TUBULAR SOLO RACK  
SUZUKI VOLUSIAVL500 / C50

TOOLS NEEDED:

6MM ALLEN WRENCH

3MM ALLEN WRENCH

1. USING THE 6MM ALLEN WRENCH REMOVE THE REAR BOLT AT THE REAR OF THE PASSENGER SEAT.
2. REMOVE THE PASSENGER SEAT BY PULLING IT BACK TOWARDS THE REAR OF THE BIKE AND OUT OF THE STRAP WRAPPED AROUND THE TOP.
3. WITH THE REAR SEAT REMOVED, USE THE 6MM ALLEN WRENCH AND REMOVE THE TWO BOLTS HOLDING THE METAL BRACKET WITH THE STRAP TO THE BIKE.
4. INSTALL THE FRONT BRACKET (A) TO THE FRONT OF THE SOLO RACK (B) USING TWO M5 SCREWS (C) AND TWO OF THE SPACERS (D). PLACE THE SPACERS IN BETWEEN THE SOLO RACK AND THE MOUNTING BRACKET AND TIGHTEN USING THE 3MM ALLEN WRENCH.
5. INSTALL THE REAR BRACKET (E) TO THE REAR OF THE SOLO RACK (B) USING THE OTHER TWO SUPPLIED SCREWS (C) AND SPACERS (D) AND TIGHTEN DOWN USING THE 3MM ALLEN WRENCH.
6. INSTALL THE RACK TO THE BIKE USING THE THREE BOLTS REMOVED IN STEP NUMBERS 1 AND 3. THE NEW FRONT MOUNTING BRACKET WILL GO ON TOP OF THE REAR MOUNTING BRACKET FOR THE FRONT SEAT.

