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PART NO. 55-139

CAST CURVED SOLO RACK
HONDA VTX1300C, VTX1800 C/F

04/24/07

TOOLS NEEDED: 13MM WRENCH 6MM ALLEN WRENCH 4MM ALLEN WRENCH
 2.5MM ALLEN WRENCH 2MM ALLEN WRENCH 10MM WRENCH

NOTE: WE RECOMMEND USING A SMALL AMOUNT OF THREAD LOCKER ON ALL HARDWARE INSTALLED.

1. REMOVE THE PASSENGER AND DRIVER SEAT BY USING A 6MM ALLEN WRENCH TO REMOVE THE TWO BUTTON HEAD SCREWS UNDERNEATH THE REAR OF THE DRIVER SEAT, AND REMOVE THE NUT AT THE REAR OF THE PASSENGER SEAT.
2. REMOVE THE PASSENGER SEAT FROM THE DRIVER SEAT BY USING A 10MM WRENCH TO REMOVE THE TWO BOLTS AT THE UNDERSIDE OF THE REAR OF THE DRIVER SEAT.
3. INSTALL THE DUAL THREADED STUD (A) AT THE REAR OF THE REAR FENDER AND HAND TIGHTEN.
4. ATTACH THE REAR MOUNTING BRACKET (B) TO THE REAR OF THE SOLO RACK (C) USING A 2.5MM ALLEN WRENCH AND TWO OF THE SUPPLIED M4 BUTTON HEAD SCREWS (D). THE BRACKET SHOULD BE ANGLED DOWN TOWARDS THE REAR OF THE BIKE.
5. USING A WRENCH REMOVE THE BOLT AT THE FRONT CENTER OF THE REAR FENDER.
6. ATTACH THE LEFT (E) AND RIGHT (F) FRONT MOUNTING TABS TO THE FRONT MOUNTING PLATE (G) USING A 4MM ALLEN WRENCH AND TWO OF THE 8MM LONG BUTTON SOCKET HEAD CAP SCREWS (H). TIGHTEN DOWN THE TWO SCREWS SO THAT THE TABS WILL FIT INTO THE BOTTOM OF THE RACK (C).
7. CLEAN THE BOTTOMS OF BOTH THE REAR-MOUNTING BRACKET (B) AND THE FRONT MOUNTING PLATE (G) WITH THE TABS ATTACHED WITH A MILD SOLVENT AND A LINT FREE RAG. THEN ATTACH THE REAR (I) AND FRONT (J) RUBBER GASKETS TO THE BOTTOMS OF THE BRACKETS.

NOTE: IF A TUXEDO TAIL IS USED, THEN THE RUBBER GASKETS ARE NOT NEEDED.

8. ATTACH THE MOUNTING PLATE WITH THE MOUNTING TABS ATTACHED TO THE REAR FENDER USING THE SUPPLIED 20MM LONG M6 BUTTON HEAD SCREW (H) WHERE YOU REMOVED THE BOLT IN STEP 5. DO NOT TIGHTEN.
9. PLACE THE SOLO RACK ONTO THE REAR FENDER (K) MAKING SURE THAT THE TWO FRONT MOUNTING TABS GO INTO PLACE ON THE FRONT OF THE RACK. MAKE SURE THAT THE REAR GOES AROUND THE STUD (A) INSTALLED IN STEP 3.
10. USING A 2MM ALLEN WRENCH TIGHTEN DOWN THE TWO SUPPLIED SET SCREWS (L) INTO THE HOLES AT THE FRONT OF THE SOLO RACK. MAKE SURE THAT THEY CONTACT THE FRONT MOUNTING TABS AND TIGHTEN DOWN.
11. USING A 13MM WRENCH FASTEN AND TIGHTEN DOWN THE SUPPLIED ACORN NUT (M) TO THE DUAL THREADED STUD (A) TO SECURE THE REAR OF THE RACK DOWN. THEN TIGHTEN DOWN THE M6 BUTTON HEAD SCREW (K) AT THE FRONT OF THE RACK THE REST OF THE WAY DOWN.
12. REINSTALL THE DRIVER SEAT IN REVERSE ORDER OF REMOVAL.

REFER TO THE DIAGRAM ON THE BACK

